

Date: Thursday, 1/17/2008 3:25:36 PM  
 User: Kim Johnston

## Process Sheet

Customer:	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE ASSEMBLY
Job Number	: 36822		
Estimate Number	: 10125		
P.O. Number	:	Part Number	: D2071
This Issue	: 1/17/2008 S.O. No. :	Drawing Number	: D2071 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: C
Previous Run	: 36623	Material	:
	Type : PURCHASED PARTS	Due Date	: 1/31/2008
Written By	:	Qty:	6 Um: Each
Checked & Approved By	:		
Comment	: Est: D 04.11.26 Reformat; Revised Step 2 KJ/JLM		
	: Est: E 06.04.05 Revised Step 1 KJ/JLM		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 5490

Purchase Part Number: 56V03-36

Possible Supplier: Danco

Material release note is required

C208/01/18

(6)

2.0	56V0336	CABLE ASS'Y
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)  
 CABLE ASSEMBLY

88 08-03-13

(6)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

DIMENSIONAL CHECK

2/3/12 (5)

4.0	QC6	
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Comment: DIMENSIONAL CHECK

5 08/03/13 (26)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock with Dart P/N &amp; B/N

Location: 5T 224

AS 08/03/13 (x6)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: PD Date: 08/03/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 1/17/2008 3:25:36 PM

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 36822

Part Number: D2071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

2008/03/13

Job Completion



2008/3/13

(6)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_


NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

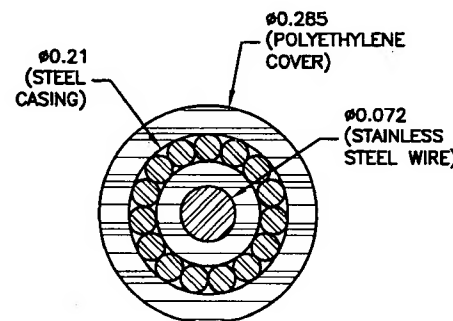
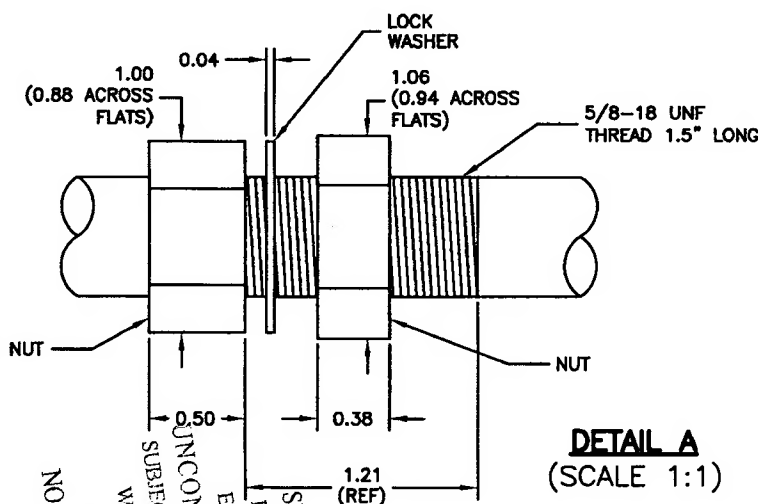
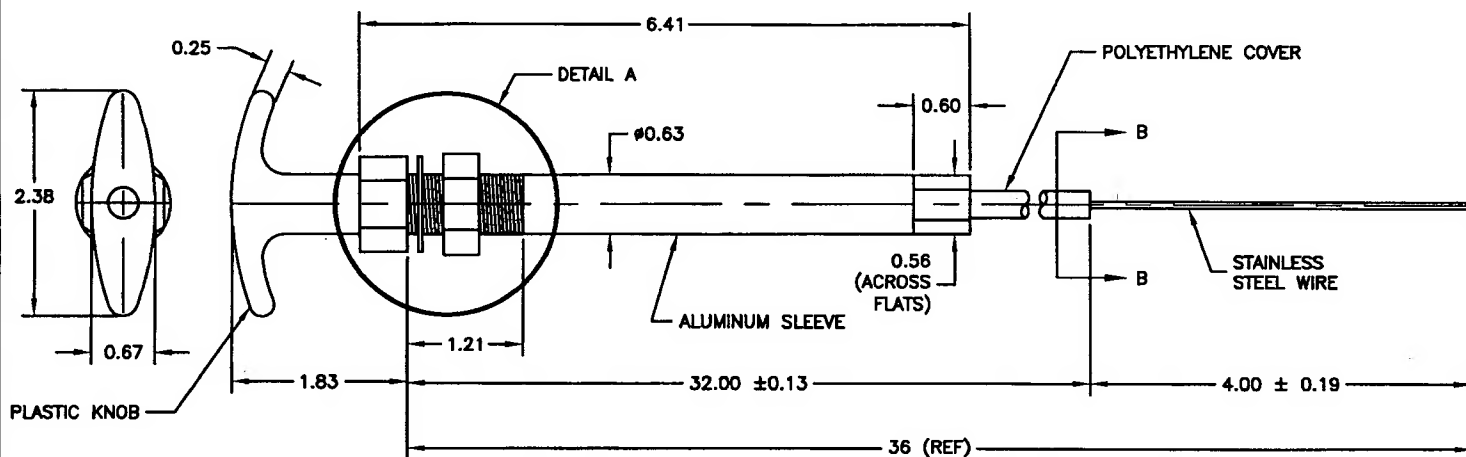
**DART**

RELEASED

dc. N. 20

DESIGN		DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CB		CB		REV. C	
CHECKED	APPROVED	DRAWING NO.		SHEET 1 OF 1	
LE		D2071			
DATE	TITLE		SCALE		
06.10.18	CABLE		1:2		
A	97.05.08	ADD CABLE CRAFT P/N 59V00-3-36			
B	06.03.10	CHANGE TO DANCO P/N 56V03-36			
C	06.10.18	RE-DRAWN			

# SPECIFICATION CONTROL DRAWING



## NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) CURRENT SUPPLIER - DANCO P/N 56V03-36
- 4) PREVIOUS SUPPLIERS - ARENDS P/N 112-032-100 (92.02.13)  
- CABLE CRAFT P/N 59V00-3-36 (97.05.08)

NO. 36822  
WORK ORDER  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
RETURN TO  
SHOP COPY  
ENGINEERING

# Danco

## EQUIPMENT INC

INVOICE # 100007  
 105 B  
 Page 1  
 Date 05/13/04

\* SURREY, BRITISH COLUMBIA \*

11508  
 DART AEROSPACE LTD.  
 1270 ABERDEEN STREET

DART AEROSPACE LTD.  
 1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

SOLD TO

SHIP TO

0000000000

PSTN 78/310

VIA FEDEX 15172324

REFR 100 100 100 100

Ordered	Shipped	QTY	Description	Unit	Price	Price
6.00	6.00	6.00	59V20 3-36	EA	62.82	376.92
			DART TWIST LOCK CABLE			

All returns subject to approval and restocking charge.  
 No returns on custom cables, electrical components,  
 or special orders.

\$ 547.8006 5090

# Danco

## EQUIPMENT INC.

Subtotal	376.92
Freight	0.00
GST	18.85
PST	0.00
Order Total	395.77
Am Paid	0.00
AMOUNT DUE	395.77

CALGARY, ALBERTA  
 308 - 53 AVENUE S.E.  
 T2H 0N3  
 (403) 253-6421  
 FAX 253-1873  
 TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA  
 9111 - 41 AVENUE  
 T6E 6M5  
 (780) 468-5151  
 FAX 468-1565  
 TOLL FREE 1-888-815-7743

EDMONTON, ALBERTA  
 11616 - 170 STREET  
 T5S 1J7  
 (780) 488-6161  
 FAX 488-6163

SURREY, B.C.  
 9475 - 192 STREET  
 V4N 3R7  
 (604) 888-0513  
 FAX 888-1036  
 TOLL FREE 1-800-665-0644

REGINA, SASK.  
 1155 MacKAY STREET  
 S4N 4X9  
 (306) 721-9575  
 FAX 721-2214  
 TOLL FREE 1-800-363-2626

SEE REVERSE FOR CONDITIONS G.S.T. #R-136761772

DUPLICATE

TERMS: NET 30 DAY

NOT SHIPPED ON WEDNESDAY 05/13/04